

'Elite' Practical Vision - ACD 20mg - Thruput Time (TPT) and Pipeline Lean Time (PLT)

Operation	Cycle Time (Orig)	Cycle Time (Prop)	TPT days	PLT days
Inbound				5
Dispensing	2	2	1	
Granulation	1.5	1.5		
Tabletting	20	8.6	1	
Packaging	16	6.7	1	
QA Release			1	
Outbound				1
Total			4	10