

'Elite' Thruput Rate - ACD 20mg - Case 72 x 100 tablet bottles

| Operation | Cycle Time (Orig) | Cycle Time (Prop) | | | |
|------------------|--------------------------|--------------------------|----------|-----------------------|----------------|
| Dispensing | 2 | 2 | | | |
| Granulation | 1.5 | 1.5 | | | |
| Tabletting | 20 | 8.6 | Run Rate | 80,000 to 120,000 t/l | OAE 45% to 70% |
| Packaging | 16 | 5.7 | Run Rate | 100 to 120 b/m | OAE 25% to 50% |
| Bx/wk | 4 | 9 | | | |