

RAW MATERIALS LAB

ACTIVITY	TIME 2003 (MINUTES)	%
TOTAL TIME	219,960	100.00%
PRODUCTIVE TIME	133,549	60.71%
NON PRODUCTIVE TIME ESSENTIAL	39,353	17.89%
NON PRODUCTIVE TIME CURRENT PROCEDURE	12,765	5.80%
PLANNED NON PRODUCTIVE TIME	14,140	6.43%
NOT FOUND	20,154	9.16%